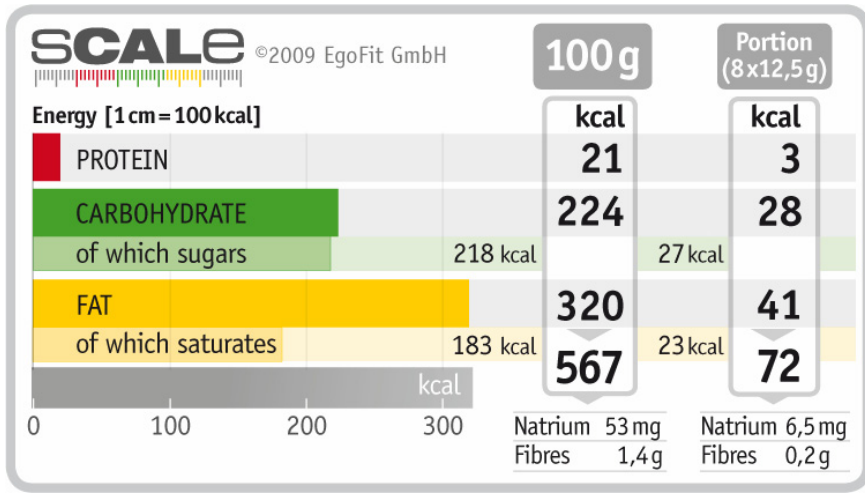
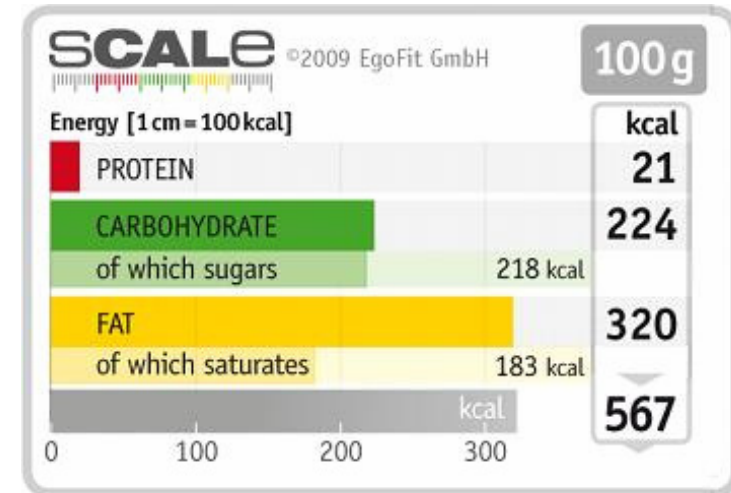


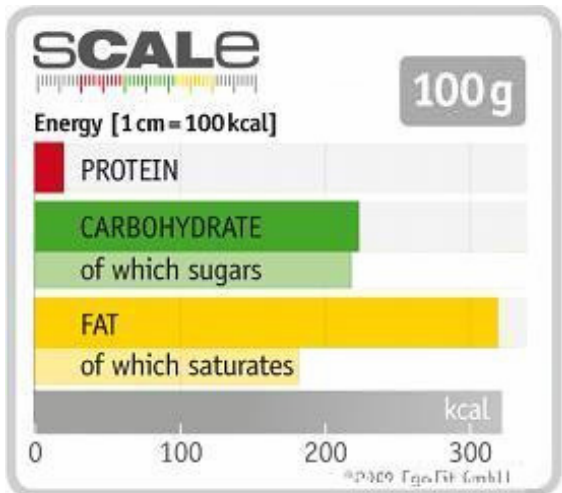
BOP sCALe example: „didactical reduction“



1

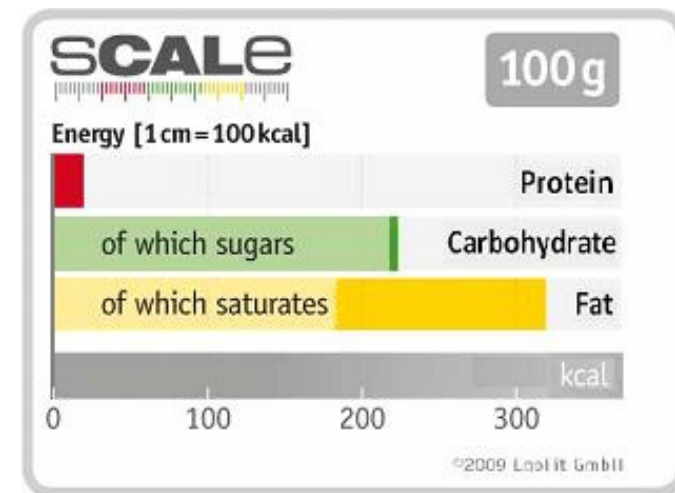


2



3

- proteins
- carbohydrates
- of which *sugars*
- fat
- of which *saturates*



4